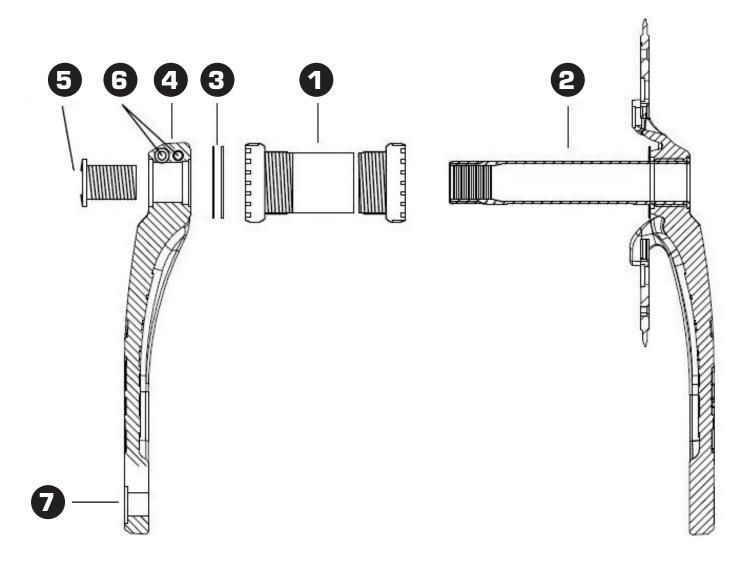


## **ASSEMBLY INSTRUCTIONS**



- 1- Tighten the Bottom Bracket 1 to 35~50 Nm in the frame
- 2- Use grease on the crank spindle, slide crank arm assembly 2 through the Bottom Bracket cups
- **3-** You can adjust the chain link if needed, by using the spindle spacers **3** Adding 2 spacers on left spindle chain line 42mm Adding 2 spacers on right spindle chain line 44mm
- 4- Slide the non-drive side crank 4 onto the spindle
- **5-** Tighten the Spindle clamp bolt **5** on non-drive side crank until the cranks are tight but still spin freely in BB. We suggest a blue thread lock fluid to be used and not grease.
- **6-** Using a M4 Allen wrench, tighten the 2 crank pinch bolts **6** to 8~10Nm we suggest a blue thread lock fluid to be used and not grease
- 7- Tighten the spindle clamp bolt 6 once again 10~15Nm
- **8-** Pedal Washers **7** must be used, or pedal inserts on the cranks can be damaged.

